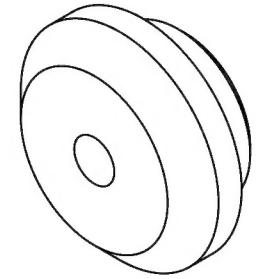
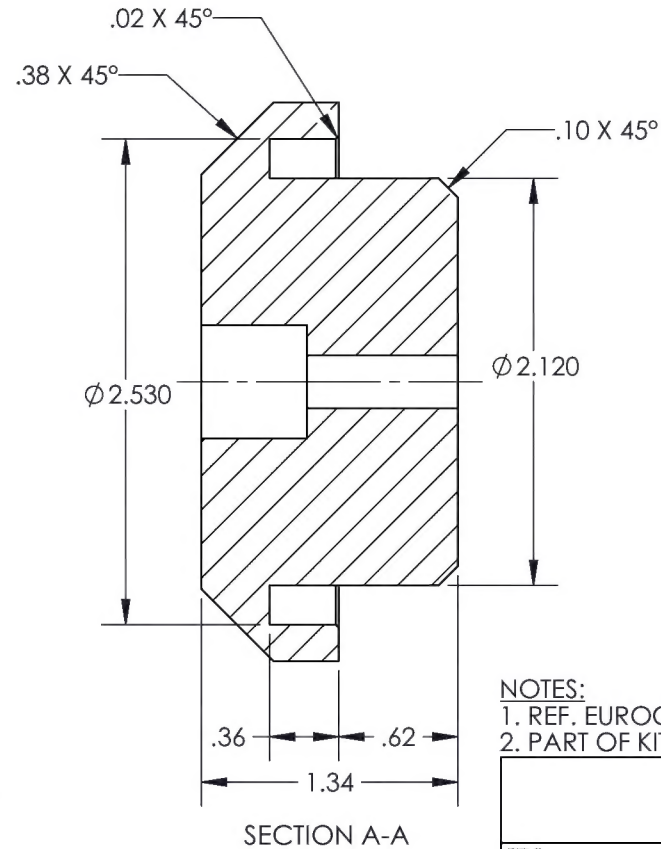
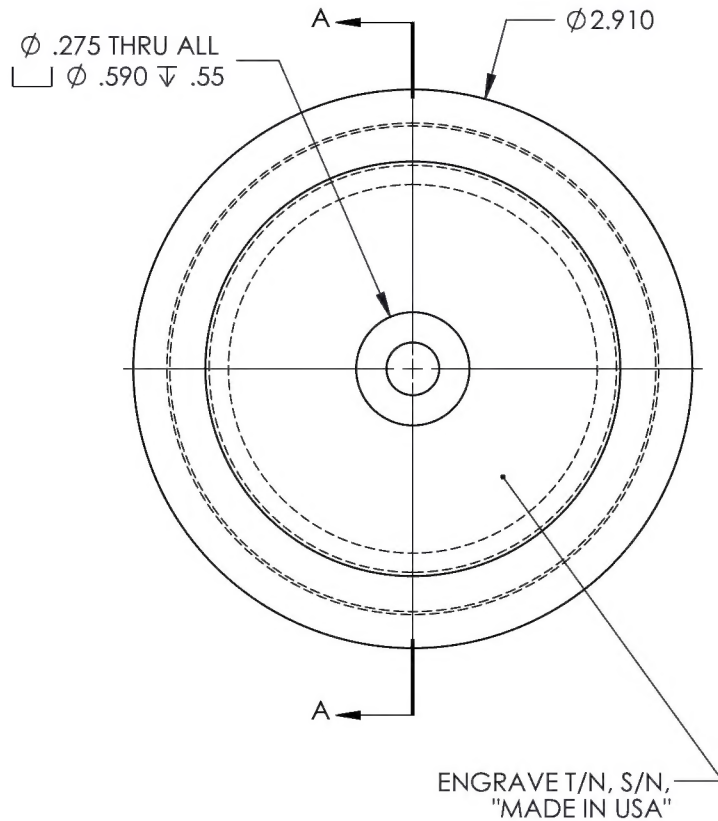


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| REVISIONS | | | | | |
|-----------|-----|--------------------------|----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | | RELEASED FOR PRODUCTION. | 5/9/2016 | DPD | JAG |



- NOTES:
1. REF. EUROCOPTER T/N: M632V3007233.
 2. PART OF KIT RBEM632V3007102.

| | |
|-----------------------------------|---|
| DART AEROSPACE | |
| TITLE CLAMP RING | |
| DWG NO. RBEM632V3007233 | REV 1 |
| MAT'L 6061 | UNLESS OTHERWISE SPECIFIED |
| HEAT TREAT | DIMENSIONS ARE IN INCHES |
| FINISH CLEAR ANODIZE | .XXX \pm .005 FRACTIONS \pm 1/8 |
| SPEC MIL-A-8625, TYPE II, CLASS I | .XX \pm .01 ANGLES \pm 5° |
| DRAWN BY: DUERFELDT | .X \pm .1 SURFACES = 125✓ |
| CHECKED: CLOUGH | 1. BREAK ALL SHARP EDGES |
| OPPS APPR: ANDERSON | .015 x 45° OR .015R |
| QA APPR: LINDSAY | 2. DIMENSIONAL LIMITS APPLY |
| APPROVED: GILBERT | AFTER PLATING |
| SCALE 1:1 | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE 3/15/2016 | USED ON MODEL |
| SHEET 1 OF 1 | H175 |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|--------|----------|-------------|----------|-----------------------------------|
| | | | | 1 | CLAMP RING | 6061 | |